



### Instruction for replacing the clamping piston for bonding module TYPE LKT

If the needle or pin does no longer make proper contact due to wear or damage, please proceed as follows to replace it!

- Unscrew the threaded pin **1** using the hexagon screwdriver (Allen wrench 1.5) (approx. 7 turns) until the bolt bounces back.
- Pull cap **2** from pressure rod upwards.
- Remove compressed air connection **3**
- Slide out pressure rod **4** towards the bottom
- Pull out plug **5** (possibly using the plastic screw)
- Remove piston **7** together with pressure spring **6**

#### Note

If there are any problems when removing the clamping piston, please blow carefully compressed air into the bonding outlet.

- Replace piston **7** with the sealing lip

#### Reassemble in reverse order

