

## 10.2 Maintenance instructions for special module LKV-12 with guide sleeve



A change in design was made for easier cleaning in the area of the locating hole / control valve.

For cleaning, unscrew locking screw **A** until the guide sleeve incl. funnel can be removed to the top.

Clean and slightly oil the locating hole and the control valve.

Only use pneumatic oil. Caution! An "excess" leads to damage.

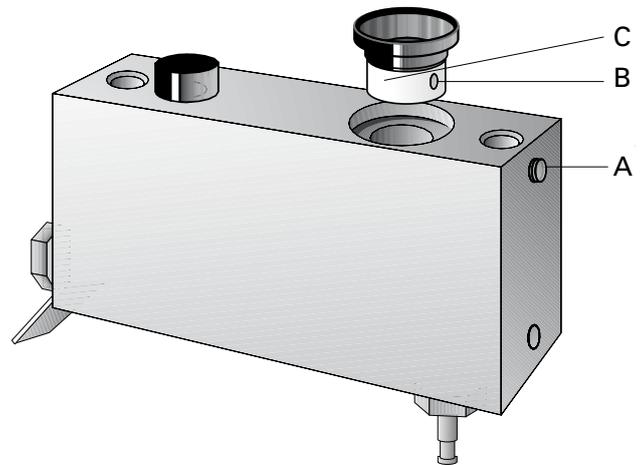
During assembly, make sure that the locking screw **A** locks the guide sleeve **C** in the precise position using bore **B**.

Otherwise, there is a risk of damage to the bonding or needle piston.

### Caution!

**Do not replace or interchange the control valve.**

**The case and the control valve are adjusted to the micron.**



**A** Locking screw

**B** Locking hole

**C** Guide sleeve